



S 80 G31BBT+F

#### **Product codes:**

Reference: 1445.42

## **Product short description:**

3" Self-priming centrifugal pump in cast iron with mechanical seal, grease-lubricated, non return valve and 4 kW electric motor Bi-Block (B5 standard motor flange-mounted on the pump bearing bracket)

+F flange coupling according DIN. PN16

### **Product features:**

## **Main Features**

Pump series: S 80

Pump Flow Rate: max 75 m<sup>3</sup>/h (1250 l/min)

Pump head with 50 Hz grid frequency: max 20 m

Max. Solids Handling: 32 mm

Self-priming: ★★★☆☆

Heavy-duty: ★★★★

Construction: Bi-Block

#### **Pump**

Type of Pump: Self-priming centrifugal pump

Pump manufacturer: Victor Pumps

Suction port: DN80

Discharge port: DN80

Type of ports: DIN PN16 flange (compatible), ANSI 150lb flange

Type of self-priming: Wet-prime

Inspection cover for the impeller: Yes



Filling port: Yes

**Drain Port:** Yes

Plug for Vacumeter: Yes

Plug for the Manometer: Yes

Material of casing: Cast iron

Material of impeller: Cast iron

Material of wear plate: Steel

Material of shaft: Stainless steel AISI316

Material of non-return valve: NBR (Nitrile)

Shaft sealing: YCV Mechanical Seal with Grease Lubrication in SiC/SiO<sub>2</sub>/FKM (Viton®) on Stainless Steel

Sleeve

#### Drive

Type of drive unit: Three-Phase Electric Motor

**Drive Manufacturer: WEG** 

Efficiency class: IE3

Rated Power: 4 kW

Maximal Rotation: 2900 rpm (50 Hz)

Rated voltage:  $400 \text{ V} \pm 10\%$  @ 50 Hz,  $230 \text{ V} \pm 10\%$  @ 50 Hz

Protection: 12 Amp (380-480 V), 18 Amp (220-277 V)

Mounting: B5

Frame: IEC 112M

Cooling method: IC411- TEFC

Protection degree: IP55

Insulation class: F

#### **Performance data**

Typical application: waste water with solids in suspension, non-corrosive

Product temperature: max. 90 °C

Ambient temperature: max. 40 °C

Density: up to 1, 4 kg/dm³, for higher values you need an oversized motor

Viscosity: up to 5 mm<sup>2</sup>s (cSt), for higher values you need an oversized motor

Max vacuum with water: max 8 m (9, 5 m for 10 min)

Max vacuum with air: max 7, 5 m

#### **Additional Features**

Setup position: Horizontal

Coupling: coupling integrated in the bracket

Paint: RAL6011 Reseda green

External Dimensions (L x W x H): see dimensions

Net Weight: see dimensions





# **Product gallery:**



