

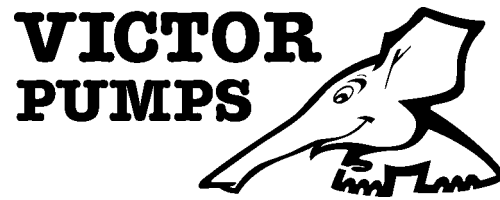
## Spare Part List

### S 50 G31B/T

Section dwg.: S-787314

Part: 1390.140

| Item | Includes Item                                          | Part.No. | Qty | Description                                  |
|------|--------------------------------------------------------|----------|-----|----------------------------------------------|
| 00   | 14, 17, 22, 24, 27, 43                                 | 329015   | 1   | Gasket Set S 50, E+N                         |
| 01   | 16, 17, 23, 24, 47, 48, 49                             | 320347   | 1   | Casing S 50 II, G                            |
| 02   | 57                                                     | 321121   | 1   | Wear Plate S 50, S, 50×119×13                |
| 03   |                                                        | 405014   | 1   | Impeller S 50, G, 119×25                     |
| 06   | 07, 08, 33, 45, 54, 55, 58, 59, 60, 61, 62, 63, 64, 66 | 119040   | 1   | Bearing Housing Set S 50..B, G+H4            |
| 06,1 |                                                        | 504252   | 1   | Foot S 50 B, S, H110                         |
| 07   | 33, 60, 61, 62, 63, 64, 66                             | 328018   | 1   | Shaft S 50, H4, 26,5×248 D.19                |
| 08   |                                                        | 407025   | 1   | Bearing Cover S 50, G, 21×76×9               |
| 10   |                                                        | 402279   | 1   | Suction Flange S 50, G, R 2"                 |
| 14   |                                                        | 322136   | 1   | Non-return valve assembly S 50, N+K          |
| 16   |                                                        | 620054   | 1   | Plug, S, R1"                                 |
| 17   |                                                        | 619980   | 1   | Gasket, Plug R 1", E, 33×42×2                |
| 19   |                                                        | 404151   | 1   | Head S 50.3., G                              |
| 21   |                                                        | 403217   | 1   | Discharge Flange S 50, G, R 2"               |
| 22   |                                                        | 665570   | 1   | Gasket, Discharge Flange S 50, N, 100×100×2  |
| 23   |                                                        | 620054   | 1   | Plug, S, R1"                                 |
| 24   |                                                        | 619980   | 1   | Gasket, Plug R 1", E, 33×42×2                |
| 25   |                                                        | 303122   | 1   | Mechanical Seal Set S 50.3., YCV, B22.31(2). |
| 26   |                                                        | 403510   | 1   | Cover S 40, S                                |
| 27   |                                                        | 666205   | 1   | Gasket, Cover S 40, N, 60×130×2              |
| 33   |                                                        | 612514   | 1   | Impeller Nut S 50, K, M14×1.5 UNI 7474       |
| 43   |                                                        | 666018   | 1   | Gasket, Casing S 50, E, 130×170×0.5 8B9      |
| 45   |                                                        | 600135   | 4   | Screw, S, M 8× 30 DIN 933                    |
| 46   |                                                        | 600119   | 4   | Screw, S, M 8× 20 DIN 933                    |
| 46,1 |                                                        | 612035   | 4   | Nut, S, M 8 DIN 934                          |
| 47   |                                                        | 613359   | 8   | Stud, S, M 8× 18 DIN 938                     |
| 48   |                                                        | 612998   | 4   | Stud, S, M10× 22 DIN 938                     |
| 49   |                                                        | 612996   | 2   | Stud, S, M10× 20 DIN 938                     |
| 50   |                                                        | 612998   | 4   | Stud, S, M10× 22 DIN 938                     |
| 51   |                                                        | 612043   | 8   | Nut, S, M10 DIN 934                          |
| 52   |                                                        | 612035   | 8   | Nut, S, M 8 DIN 934                          |
| 53   |                                                        | 612043   | 2   | Nut, S, M10 DIN 934                          |
| 54   |                                                        | 612035   | 4   | Nut, S, M 8 DIN 934                          |
| 55   |                                                        | 600054   | 4   | Screw, S, M 6× 16 DIN 933                    |
| 57   |                                                        | 610229   | 3   | Screw, K, M 8× 16 DIN 912                    |
| 58   |                                                        | 655033   | 1   | Ball Bearing R 40,S50, S, 6304-2RS           |
| 59   |                                                        | 655635   | 1   | Ball Bearing S 40,50, S, 6204-2RS            |
| 60   |                                                        | 611013   | 1   | Key S 50, K, 6x16 DIN6885A                   |
| 61   |                                                        | 614516   | 1   | Key, S, 6×36 DIN6885A, R 40,S40,50           |
| 62   |                                                        | 615114   | 1   | Supporting ring S 40,50, S, A20 DIN471       |
| 63   |                                                        | 703940   | 1   | Supporting ring S 40,50, S, SS20×28×2 DIN988 |



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**Section dwg.:** S-787314**Part:** 1390.140

| Item | Includes Item | Part.No. | Qty | Description                                    |
|------|---------------|----------|-----|------------------------------------------------|
| 64   |               | 703527   | 1   | Sleeve, inner S 50, H, 20×25×8                 |
| 66   |               | 610813   | 1   | Impeller Washer S 50, K, M14 DIN125A           |
| 70   |               | 660070   | 1   | Lubricator, S, R¼"                             |
| 200  |               | 717932   | 1   | Coupling Hub, A, SURE-FLEX J5 D.19             |
| 210  |               | 717941   | 1   | Coupling Hub, A, SURE-FLEX J5 D.24             |
| 220  |               | 718116   | 1   | Flexible Sleeve, EP, SURE-FLEX 5J              |
| 310  |               | 740045   | 1   | Coupling Guard, S, 110×125×100 dis. 0000047676 |
| 360  |               | 100553   | 1   | Electric Motor, TW22-K 90L2 2,2kW B3, IE3 WEG  |
| 524  |               | 1390     | 1   | S 50 G31B                                      |

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